

The internal trim ring on the sprit port is prone to breaking. This happens when the bolts on the inboard end slam into it on a hoist. The original piece is cut rather crudely from sheet PVC. PVC is brittle, so purchasing another ring will only result in another broken piece if the original cause is not fixed.

A good solution to a replacement part is to purchase one of the plastic kitchen cutting boards sold in places like Kmart or Walmart. These are made from a material that is very tough and flexible and will result in a trim ring that is indestructible. Use the old ring as a template and cut a new ring from this. It is especially important to get the mounting holes in the same place so you don't have to drill more holes in the bulkhead.

The doughnut shape will come out best if you cover one side of the plastic with masking tape and use a compass to mark out the inner and outer circle. The cutting can be done with any jig or scroll saw. Use sand paper to clean up the edges.